

Amendments to the Specification

At specification page 5/7 (as previously amended), before the heading "DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS," insert the following paragraphs:

Figure 4A is a schematic side view of a folding device of the present invention and shows a tube section in a flat, unopened position on the device.

Figure 4B is another schematic side view of the folding device shown in Figure 4A and shows the tube section in an opened position.

Figure 5 is a schematic plan view of a glue application head and associated valves in accordance with the present invention.

Figure 6 is a schematic plan view of a glued and folded sack bottom formed in accordance with the present invention.

At specification page 6/7 (as previously amended), before the paragraph beginning with "[t]he invention being thus described," insert the following paragraphs:

Figure 4A is a schematic side view of a folding device 20 of the present invention and shows a tube section 30 in a flat, unopened position on the device. Figure 4B is another schematic side view of the folding device 20 shown in Figure 4A and shows the tube section in an opened position. The folding device 20 has a

roll 21, a disk 22, a guide 23, a connecting rod 24, a crank 25, and a plurality of suction units 26.

Figure 5 is a schematic plan view of the above-described glue application head 1 and the associated valves 3 in accordance with the present invention. By triggering (i.e., opening) the valves 3, the various glue traces 7, 8, 9 can be applied to the tube section (i.e., opened sack bottom) 30.

Figure 6 is a schematic plan view of a glued and folded sack bottom formed in accordance with the present invention. After the opened sack bottom 30 is provided with the glue traces 7, 8, 9, the side gussets 31 (see Figure 5) are folded onto the opened sack bottom 30. Then, the closed sack bottom 32 can be provided with a label 33. Before the label 33 is put onto the closed sack bottom 32, the label 33 is provided with glue.